

PART NUMBER

65433-68
ORIG. 3-68

INSTRUCTIONS

HARLEY-DAVIDSON

**GENUINE PARTS
AND ACCESSORIES**

INTERCONNECTED DUAL EXHAUST KIT

Preassemble exhaust system parts before installing on motorcycle as follows:

Attach mounting support assembly (1) to lower muffler (2) and upper muffler (3) (upper muffler has clearance dents for rear axle and shock absorber mounting), with bolt (4), spacer (XL model only) (5), lockwasher (6), and nut (7). Align mufflers together and tighten nut.

Slide muffler clamps (8) on mufflers.

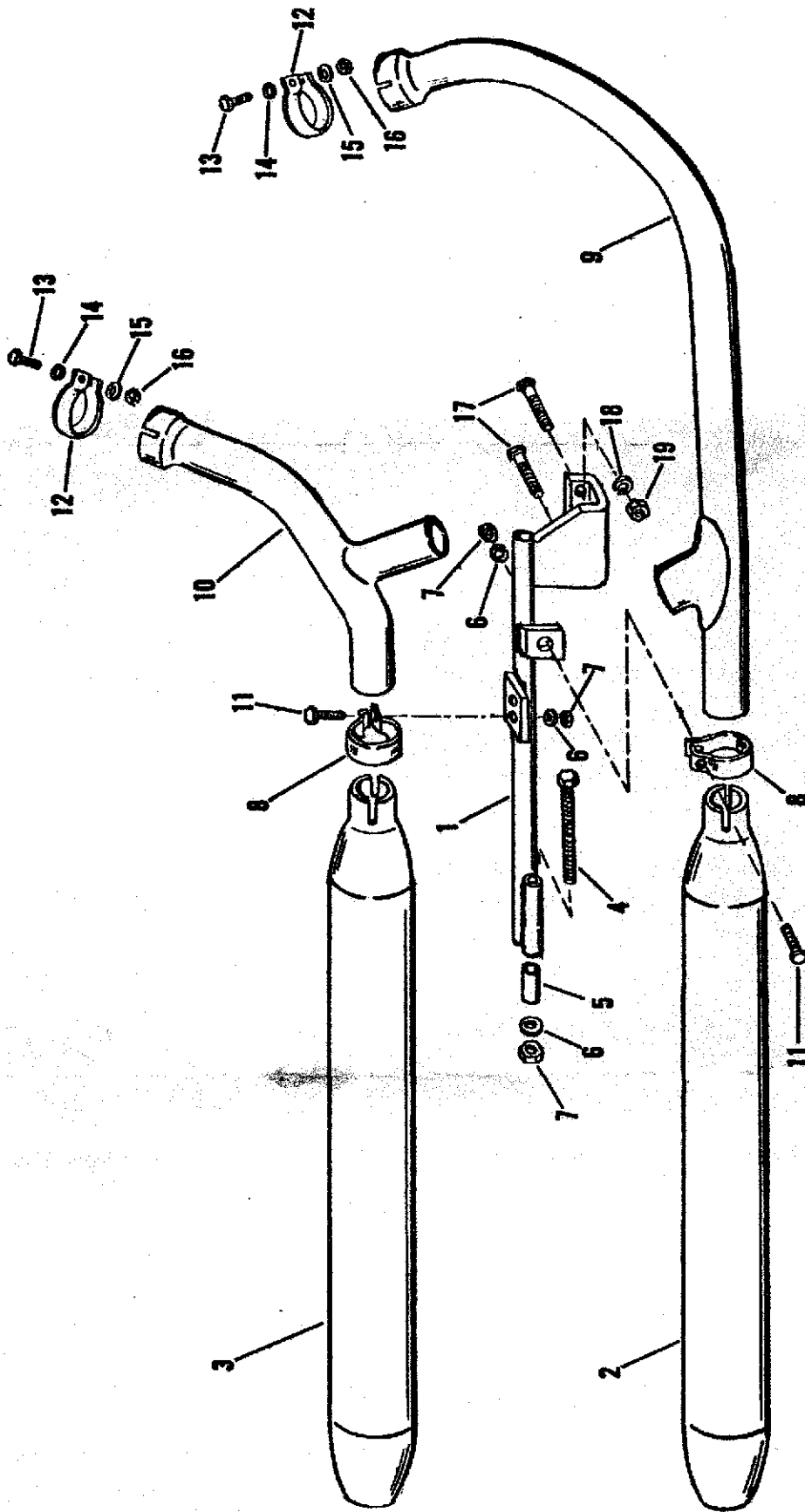
Connect front and rear exhaust pipes (9-10) together and insert into mufflers. Install bolts (11), lockwashers (6), and nuts (7) through upper and lower muffler clamps and mounting support assembly. Do not tighten.

Position exhaust port clamps (12) on exhaust pipes. Install bolts (13), washers (14), lockwashers (15) and nuts (16). Do not tighten. Install exhaust pipes onto exhaust ports.

With mounting support bracket holes aligned with frame holes, install mounting support bolts (17), lockwashers (18), nuts (19) and tighten.

Tighten all connections.

(OVER)



ITEM	PART NO.	NAME	ITEM	PART NO.	NAME
1	65324-68	Mounting Support Assembly	10	65489-68	Rear Exhaust Pipe
2	65227-68	Lower Muffler	11	4014W	Bolt (2)
3	65228-68	Upper Muffler	12	65519-52	Exhaust Port Clamp (2)
4	4072	Bolt (XLCH Only)	13	3840	Bolt (2)
4	4082	Bolt (XLH Only)	14	6227B	Washer (2)
5	58102-49	Spacer (XLH Only)	15	7035B	Lockwasher (2)
6	7040	Lockwasher (3)	16	7676	Nut (2)
7	789B	Nut (3)	17	4374B	Bolt (2)
8	65276-62	Muffler Clamp (2)	18	7045	Lockwasher (2)
9	65449-68	Front Exhaust Pipe	19	7800	Nut (2)