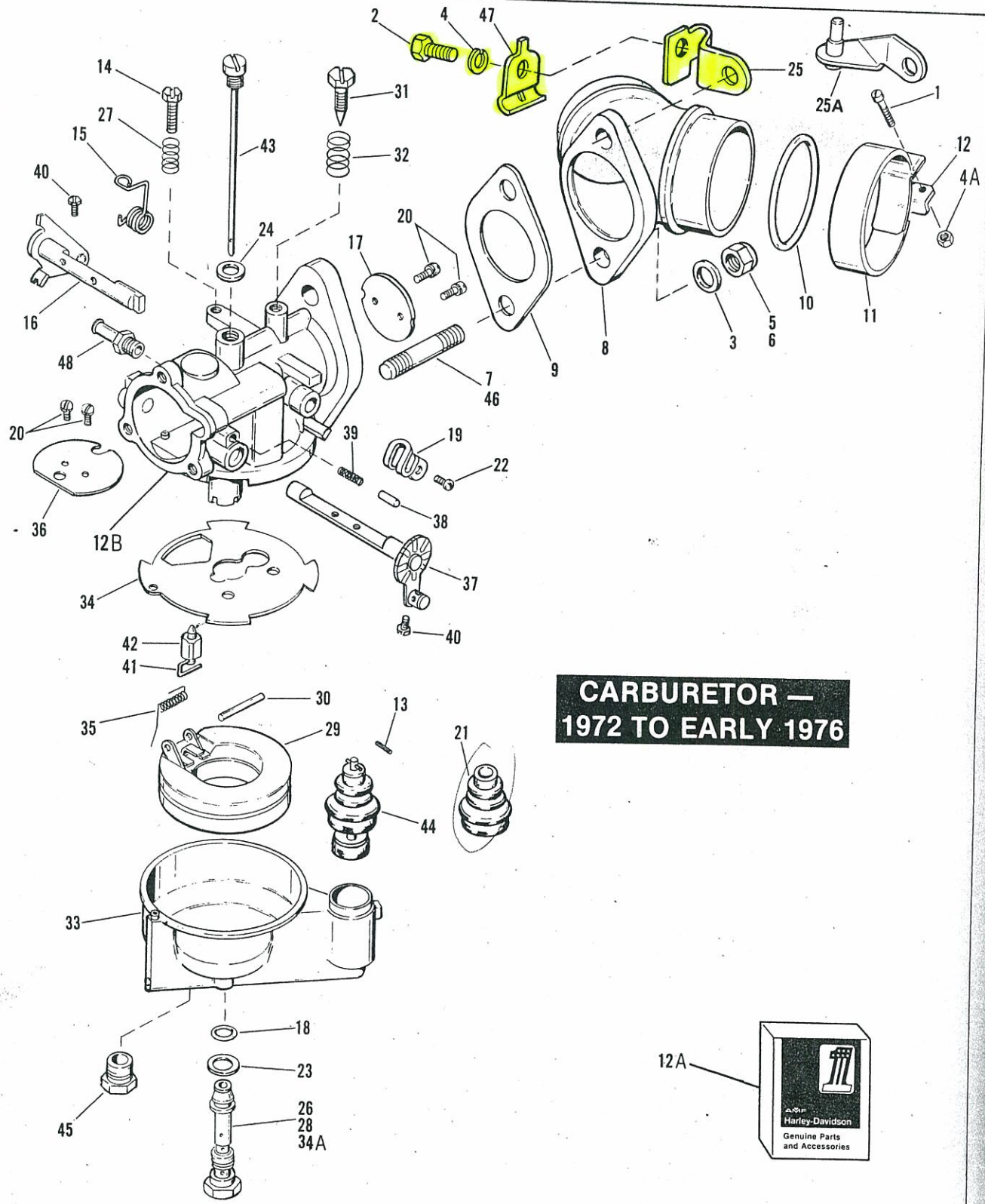
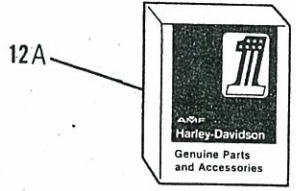


54-78XL



**CARBURETOR —  
1972 TO EARLY 1976**



DETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	930	SCREW, No. 10-24 x 1-1/4 Pozidriv fil. hd. (2)	72 to Early 74 — XLH, XLCH
	2	3738	BOLT, 1/4-28 x 1/2 hex. hd.	72 & 73 — XLH, XLCH
	3	6316W	WASHER, 5/16 x 5/8 x 1/16 (2)	72 to Early 76 — XLH, XLCH
	4	7036	LOCKWASHER, 1/4	72 & 73 — XLH, XLCH
	4A	7504	NUT, No. 10-24 x 1/8 x 5/16 hex.	72 to Early 76 — XLH, XLCH
	5	7725	LOCKNUT, 5/16-24 x 11/32 x 1/2 hex. (2)	Late 72 to Early 76 — XLH, XLCH
	6	7739	LOCKNUT, 5/16-18 x 4/32 x 1/2 hex. (2)	Early 72 — XLH, XLCH
	7	20014-67	STUD, carburetor to manifold (2)	Early 72 — XLH, XLCH
	8	27021-71A	INTAKE MANIFOLD	72 to Early 76 — XLH, XLCH
	9	27023-71	GASKET, carburetor to intake manifold	72 to Early 76 — XLH, XLCH
	10	27060-55	O-RING, intake manifold (2)	72 to Early 76 — XLH, XLCH
	11	27063-57	CLAMP, with screw and buckle (2)	72 to Early 76 — XLH, XLCH
	12	27065-57	BUCKLE, clamp (2)	N/A
	12A	27132-71	REPAIR PARTS AND GASKET KIT	72 to Early 76 — XLH, XLCH
	12B	27155-72B	CARBURETOR — 38 mm.	72 to Early 76 — XLH, XLCH
	13	27164-71	ROLL PIN, accelerator pump	72 to Early 76 — XLH, XLCH
	14	27271-71	SCREW, throttle stop, No. 8-32 slotted hex. hd.	72 to Early 76 — XLH, XLCH
	15	27272-71	SPRING, throttle return	72 & 73 — XLH, XLCH
		27272-74	SPRING, throttle return	74 to Early 76 — XLH, XLCH
	16	27281-71A	THROTTLE SHAFT AND LEVER	72 to Early 76 — XLH, XLCH
	17	27282-71	THROTTLE PLATE	72 to Early 76 — XLH, XLCH
	18	27326-71	O-RING	72 to Early 76 — XLH, XLCH
	19	27341-71	LEVER, accelerator pump	72 to Early 76 — XLH, XLCH
	20	27342-71	SCREW WITH LOCKWASHER, No. 1/8-40 (4)	72 to Early 76 — XLH, XLCH
	21	27389-71	BOOT, accelerator pump	72 to Early 76 — XLH, XLCH
	22	27396-71	SCREW WITH LOCKWASHER, No. 4-36	72 to Early 76 — XLH, XLCH
	23	27403-71	WASHER, main jet (fiber)	72 to Early 76 — XLH, XLCH
	24	27404-71	WASHER, idle jet (fiber)	72 to 74 — XLH, XLCH
	25	27449-72	BRACKET, throttle cable — with clamp	72 & 73 — XLH, XLCH
	25A	27459-74	BRACKET, throttle cable (on intake manifold stud)	74 to Early 76 — XLH, XLCH
	26	27612-71	MAIN JET, 0.90 mm. (C66-173)	72 to Early 75 — XLH, XLCH
	27	27613-71	SPRING, throttle stop screw	72 to Early 76 — XLH, XLCH
	28	27614-71	MAIN JET, 0.95 mm. (C66-174)	72 to Early 75 — XLH, XLCH
		27618-71	MAIN JET, 1.00 mm. (C66-155)	72 to 74 — XLH, XLCH
		27619-71	MAIN JET, 1.05 mm. (C66-156)	72 to 74 — XLH, XLCH
		27620-71	MAIN JET, 1.10 mm. (C66-157)	72 to 74 — XLH, XLCH
		27621-71	MAIN JET, 1.15 mm. (C66-143)	72 to 74 — XLH, XLCH
		27622-71	MAIN JET, 1.20 mm. (C66-158)	72 to 74 — XLH, XLCH
		27623-71	MAIN JET, 1.25 mm. (C66-159)	72 to 74 — XLH, XLCH
	29	27630-71	FLOAT	72 to Early 76 — XLH, XLCH
	30	27631-71	PIN, float	72 to Early 76 — XLH, XLCH
	31	27641-71	IDLE ADJUSTING SCREW	72 to Early 76 — XLH, XLCH
	32	27642-71	SPRING, idle adjusting screw	72 to Early 76 — XLH, XLCH
	33	27645-71	BOWL	72 to Early 76 — XLH, XLCH
	34	27646-71	GASKET, bowl	72 to Early 76 — XLH, XLCH
	34A	27651-75	MAIN JET, 0.95 mm. (C66-183-19)	75 to Early 76 — XLH, XLCH
		27652-75	MAIN JET, 1.00 mm. (C66-183-20)	75 to Early 76 — XLH, XLCH
		27653-75	MAIN JET, 1.05 mm. (C66-183-21)	75 to Early 76 — XLH, XLCH
		27654-75	MAIN JET, 1.10 mm. (C66-183-22)	75 to Early 76 — XLH, XLCH
		27655-75	MAIN JET, 1.15 mm. (C66-183-23)	75 to Early 76 — XLH, XLCH
		27656-75	MAIN JET, 1.20 mm. (C66-183-24)	75 to Early 76 — XLH, XLCH
	35	27659-71	SPRING, float	72 to Early 76 — XLH, XLCH
	36	27663-71	CHOKE PLATE	72 to Early 76 — XLH, XLCH
	37	27664-71	CHOKE SHAFT AND LEVER	72 to Early 76 — XLH, XLCH
	38	27665-71	PIN, choke friction spring	72 to Early 76 — XLH, XLCH
	39	27666-71	FRICTION SPRING, choke	72 to Early 76 — XLH, XLCH